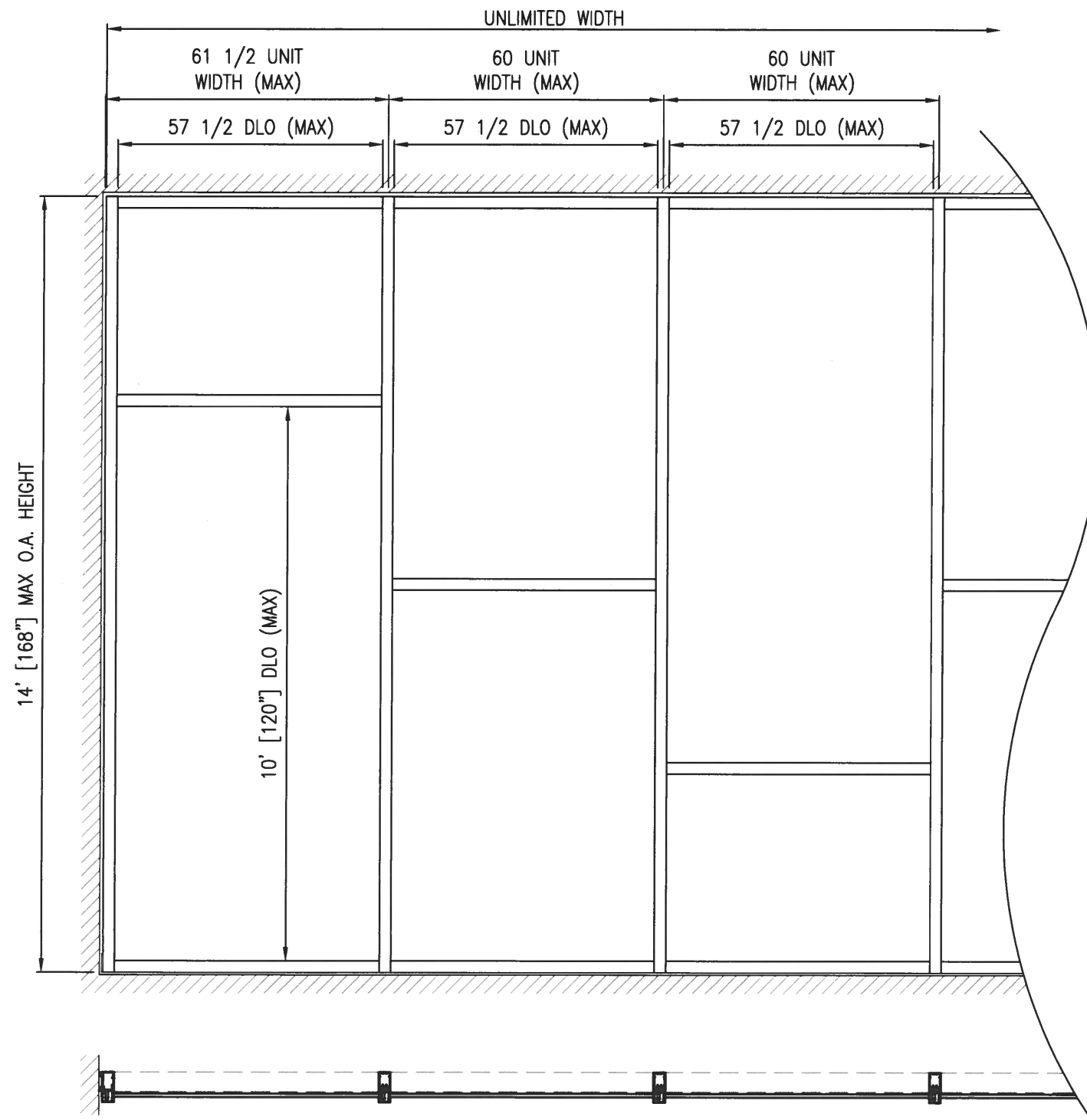
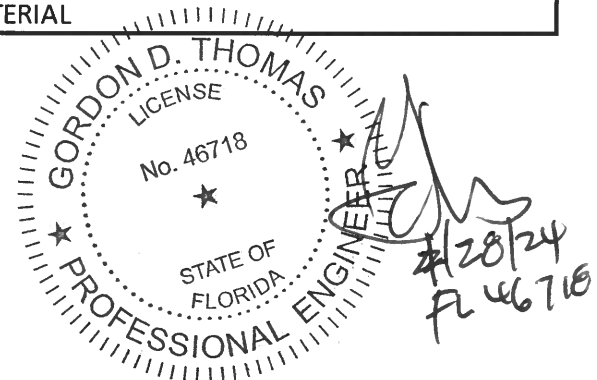


**SERIES 800T**  
**ALUMINUM WINDOW WALL**  
"NON-IMPACT"

GENERAL NOTES:

1. This product has been evaluated and is in compliance with the 8th Edition (2023) Florida Building Code structural requirements excluding the "High Velocity Hurricane Zone" (HVHZ).
2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment to base material shall be beyond wall dressing or stucco.
3. When used in areas outside of the "HVHZ" requiring wind borne debris protection this product is required to be protected with an impact resistant covering that complies with Section 1609.1.2 of the 2023 FBC.
4. Site conditions that deviate from the details of this drawing require further engineering analysis by a licensed engineer or registered architect.

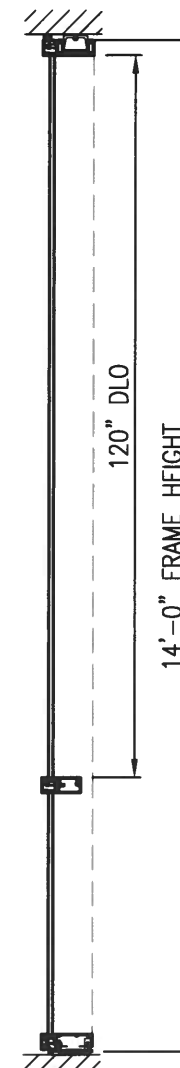
| INDEX TO DRAWINGS |                                     |
|-------------------|-------------------------------------|
| SHEET #           | DESCRIPTION                         |
| 1                 | GENERAL NOTES AND DESIGN PRESSURES  |
| 2                 | ELEVATION - CAPTURED WINDOW WALL    |
| 3                 | ELEVATION - BUTT-GLAZED WINDOW WALL |
| 4                 | HEAD AND SILL DETAILS               |
| 5                 | HORIZONTAL AND MULLION DETAILS      |
| 6                 | JAMB AND MULLION DETAILS            |
| 7                 | ANCHOR SCHEDULE                     |
| 8                 | COMPONENTS - ALUMINUM EXTRUSIONS    |
| 9                 | COMPONENTS - ALUMINUM EXTRUSIONS    |
| 10                | COMPONENTS - GASKETS AND GLAZING    |
| 11                | BILL OF MATERIAL                    |



| 800T WINDOW WALL DESIGN PRESSURE TABLE |                   |                      |            |                 |                          |                       |     |
|----------------------------------------|-------------------|----------------------|------------|-----------------|--------------------------|-----------------------|-----|
| MAX UNIT<br>HEIGHT                     | MAX UNIT<br>WIDTH | GLAZING<br>CONDITION | REINFORCED | GLAZING<br>TYPE | MAX. D.L.O.<br>DIMENSION | DESIGN PRESSURE (PSF) |     |
|                                        |                   |                      |            |                 |                          | POS                   | NEG |
| 168"                                   | 60"               | CAPTURED             | NO         | GT1             | 57.5" x 120"             | +45                   | -45 |
| 168"                                   | 60"               | BUTT-GLAZED          | YES        | GT1             | 57.5" x 120"             | +45                   | -45 |

**5008 TAMPA WEST BLVD.  
TAMPA, FLORIDA 33634  
PHONE: (813) 889-0718  
FAX: (813) 886-0666**

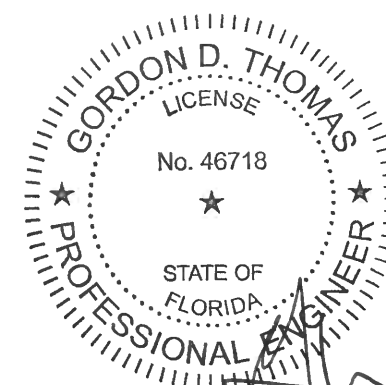
[illegible]



800T CAPTURED ELEVATION

FRONT

Scale:  $\frac{3}{8}" = 1'-0"$



4/28/24  
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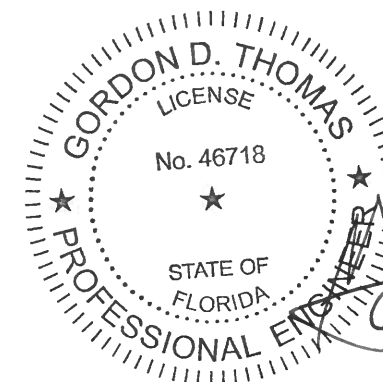
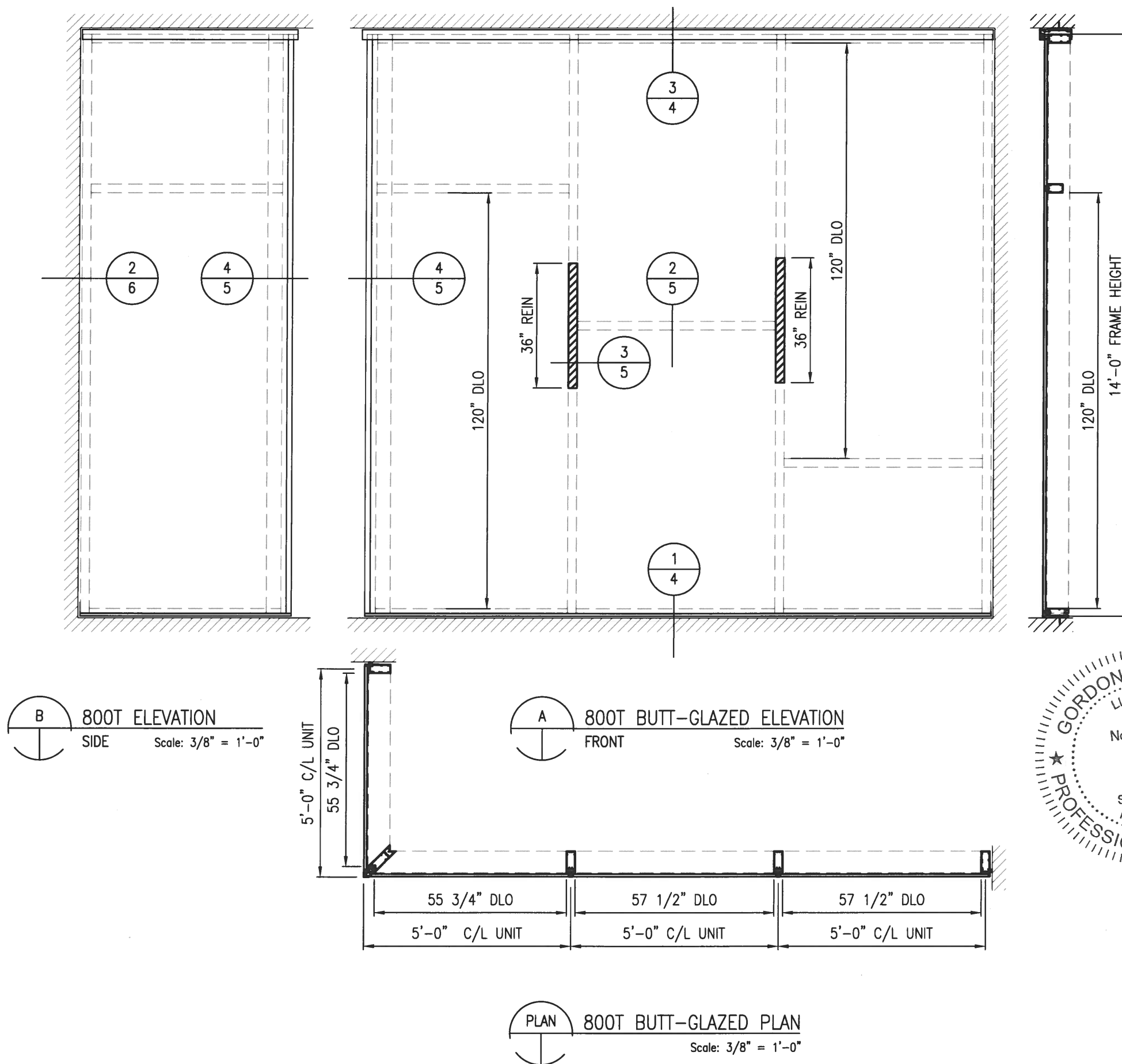
**PRODUCT:**

SUN-800T  
WINDOW WALL

**PART OR ASSEMBLY:**

**ELEVATION**  
**CAPTURED WINDOW WALL**

[illegible]



4/20/24  
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**SUN METALS**

|                                     |         |                                                           |    |
|-------------------------------------|---------|-----------------------------------------------------------|----|
| PRODUCT:<br>SUN-800T<br>WINDOW WALL |         | PART OR ASSEMBLY:<br>ELEVATION<br>BUTT-GLAZED WINDOW WALL |    |
|                                     |         |                                                           |    |
| NO                                  | DATE    | REVISE GENERAL NOTES                                      | BY |
| 1                                   | 3/18/24 | ECV                                                       | BY |

DATE: 01/17/24

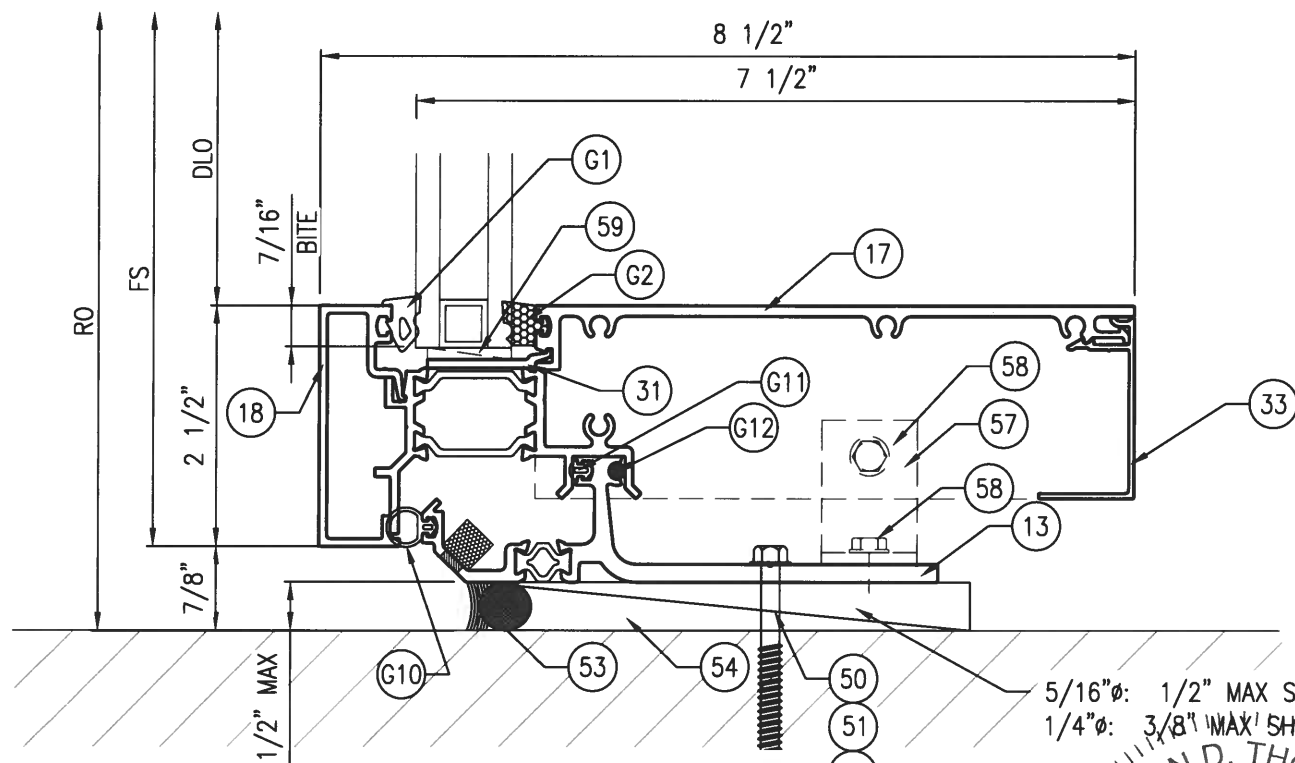
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DWG. BY: ECV

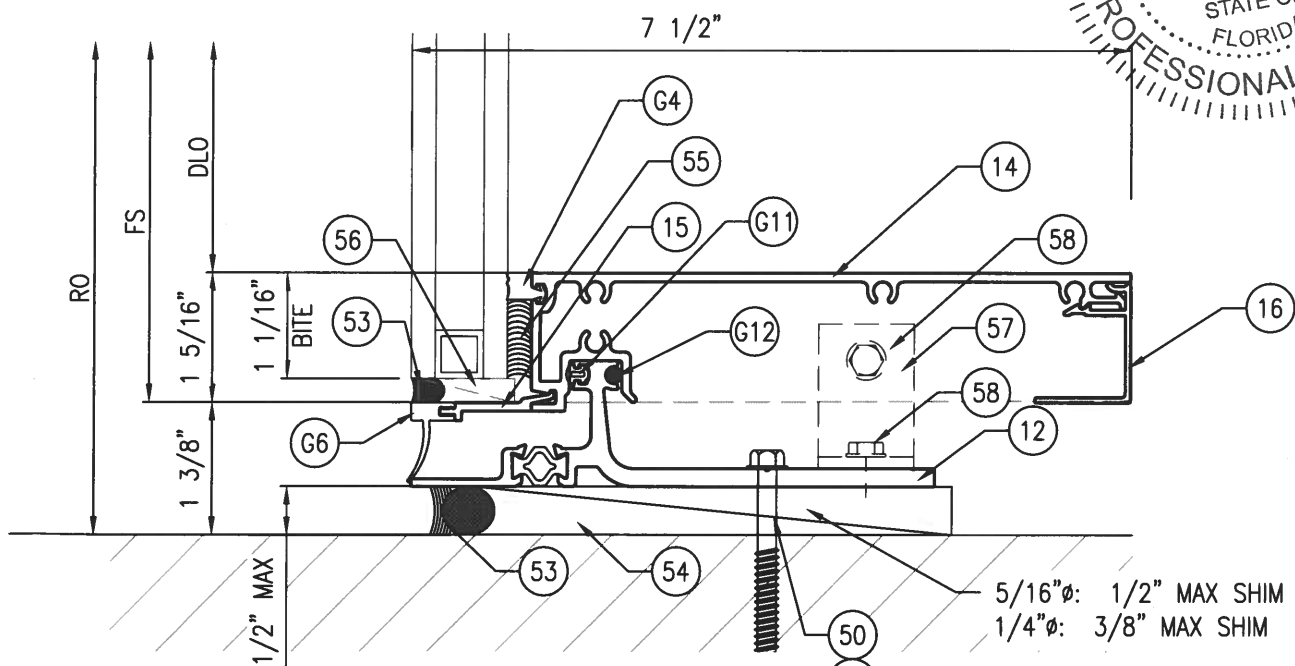
CHK BY: GT

DRAWING NO.:  
FL46491.2

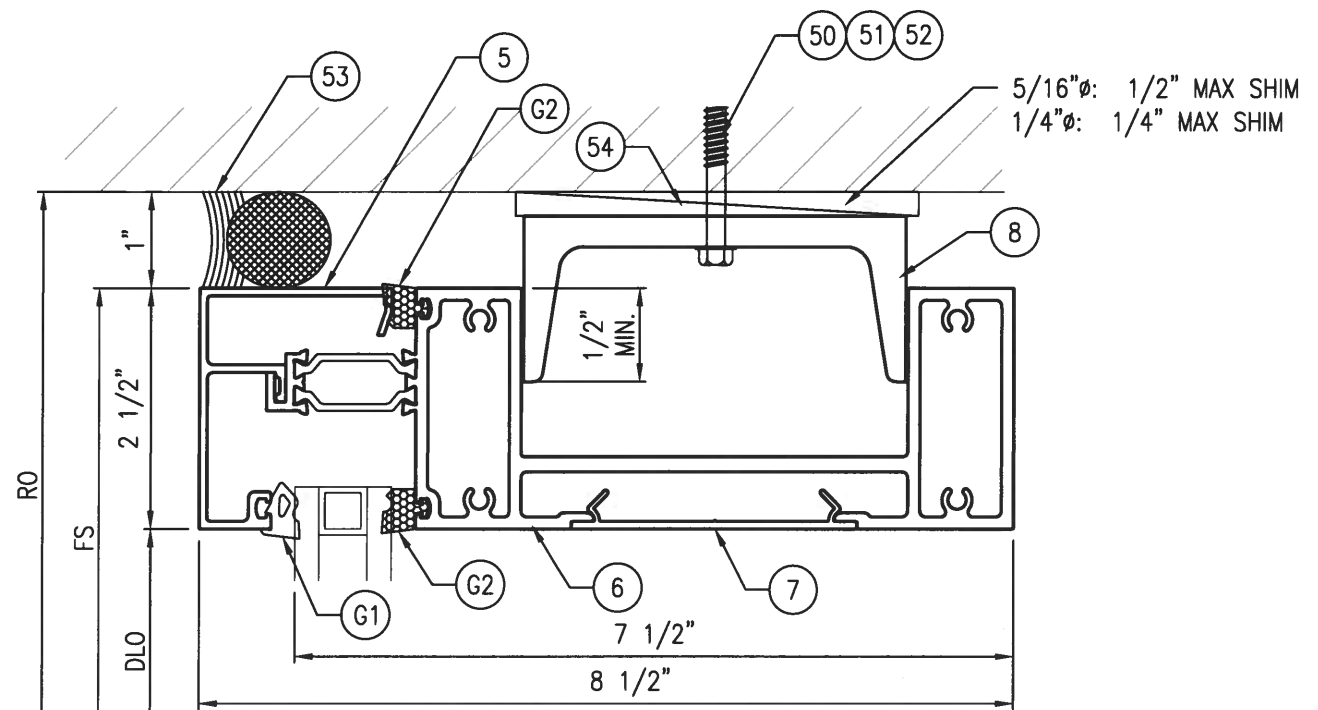
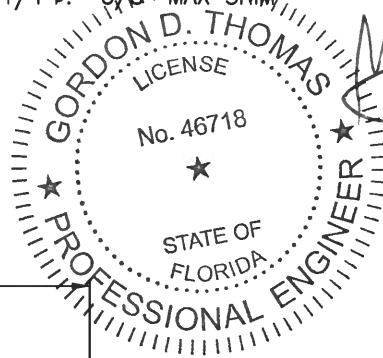
SHEET: **3** OF **11**



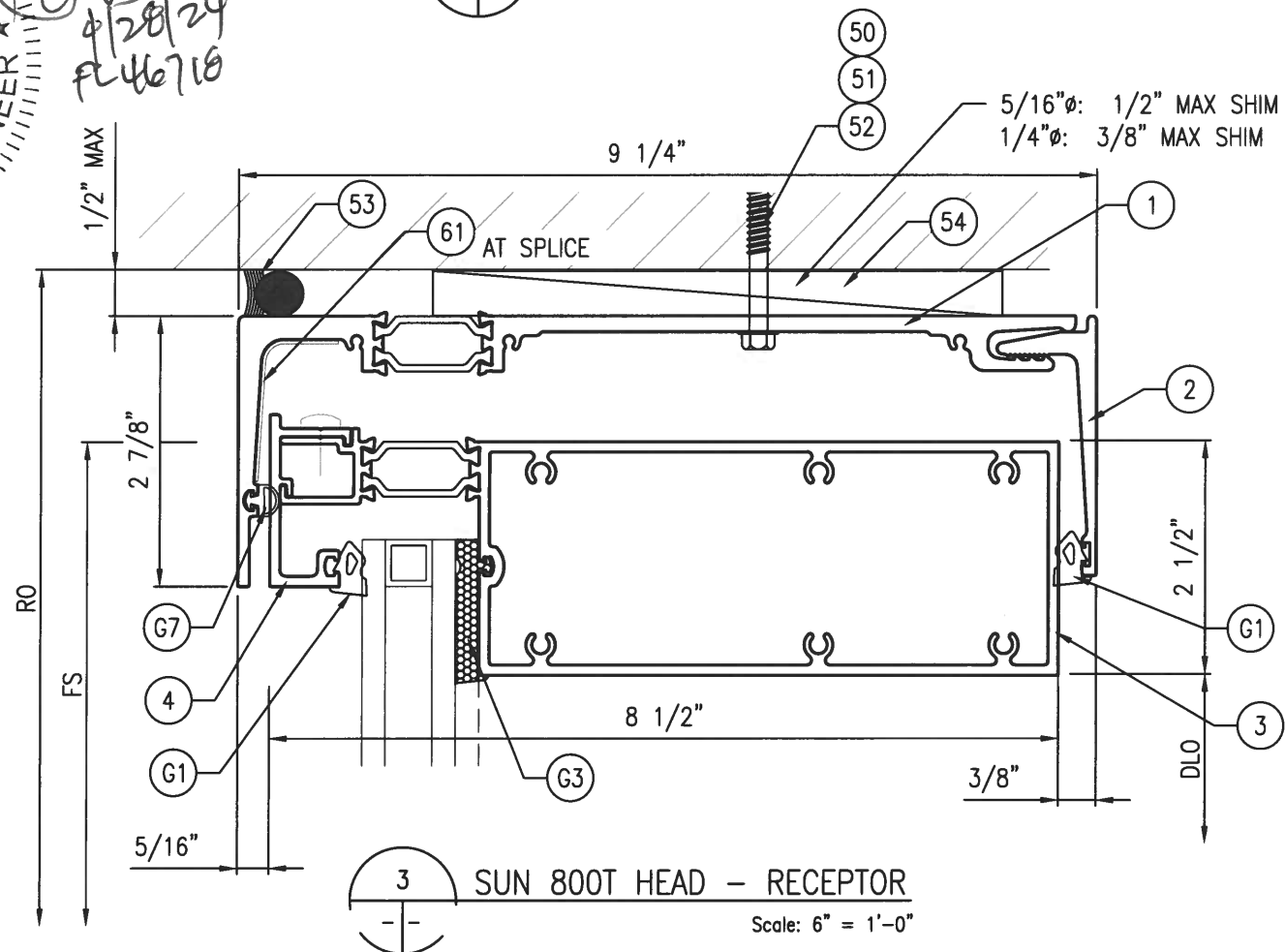
2 SUN 800T SILL  
CAPTURED  
Scale: 6" = 1'-0"



1 SUN 800T SILL  
SSG  
Scale: 6" = 1'-0"



4 SUN 800T HEAD  
CHANNEL  
Scale: 6" = 1'-0"



3 SUN 800T HEAD - RECEPTOR  
Scale: 6" = 1'-0"

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SUN-800T  
WINDOW WALL

PART OR ASSEMBLY:  
HEAD AND SILL DETAILS

| NO | DATE    | REVISIONS | DESCRIPTION          | BY | ECV |
|----|---------|-----------|----------------------|----|-----|
| 1  | 3/18/24 |           | REVISE GENERAL NOTES |    |     |

DATE: 01/17/24

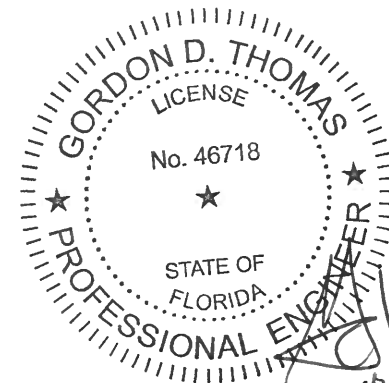
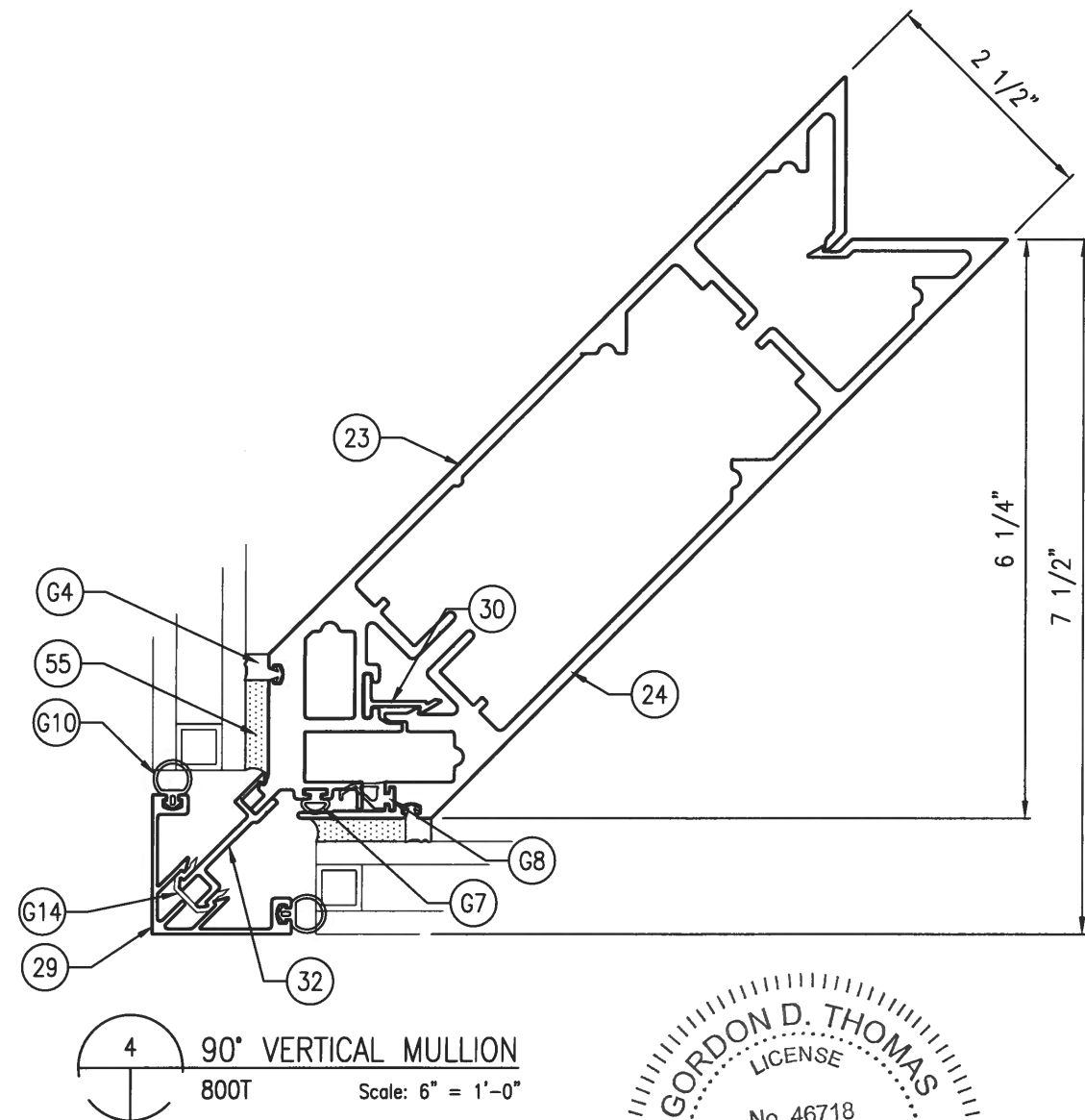
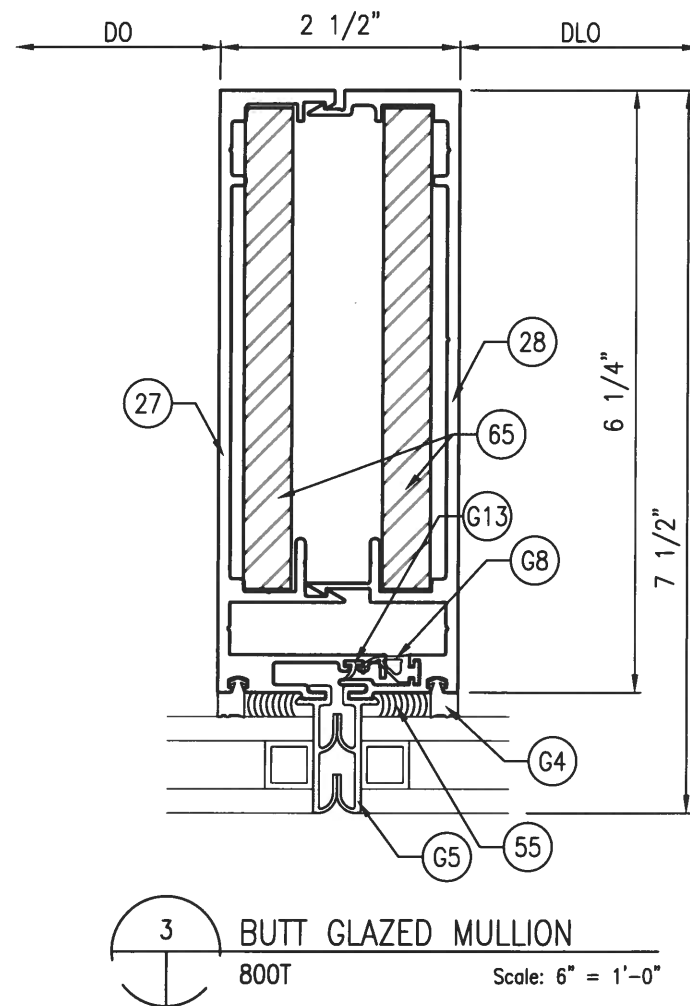
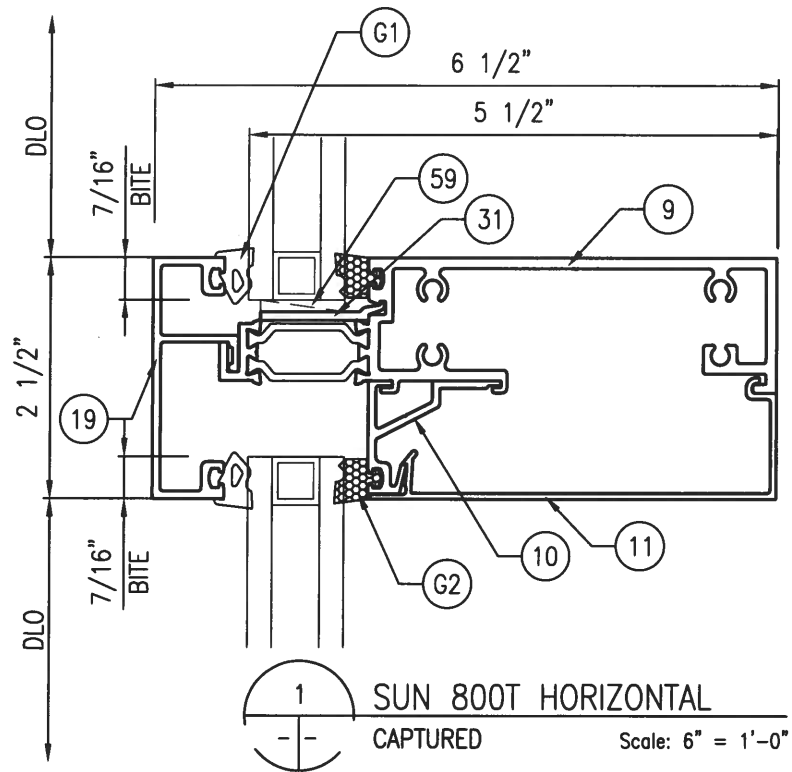
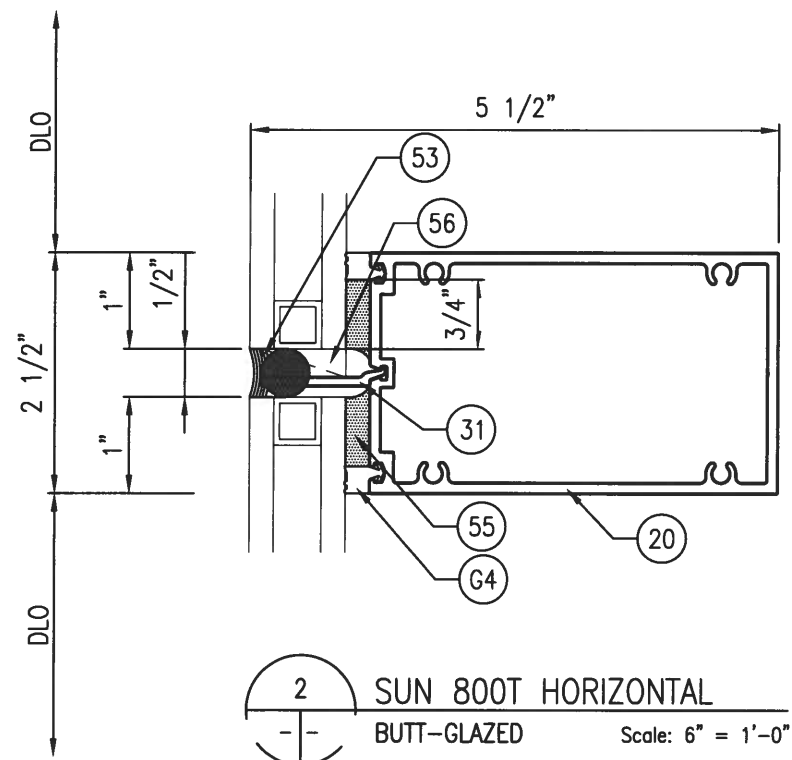
SCALE: AS INDICATED

DWG. BY: ECV

CHK BY: GT

DRAWING NO.:  
FL46491.2

SHEET: 4 OF 11



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FL 46718

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FAX: (813) 886-0666



SUN-800T  
WINDOW WALL

PRODUCT:

| NO | DATE    | REVISIONS | DESCRIPTION          | BY | ECV |
|----|---------|-----------|----------------------|----|-----|
| 1  | 3/18/24 |           | REVISE GENERAL NOTES |    |     |

DATE: 01/17/24

SCALE: AS INDICATED

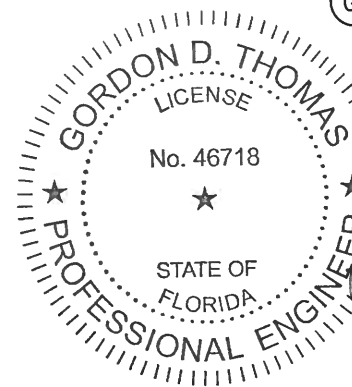
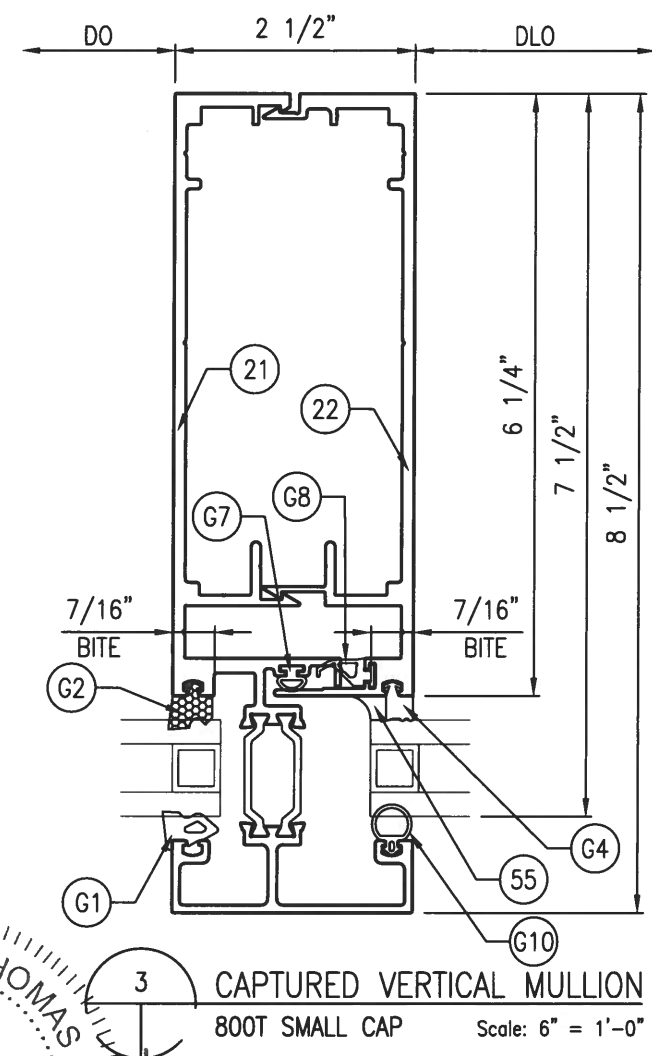
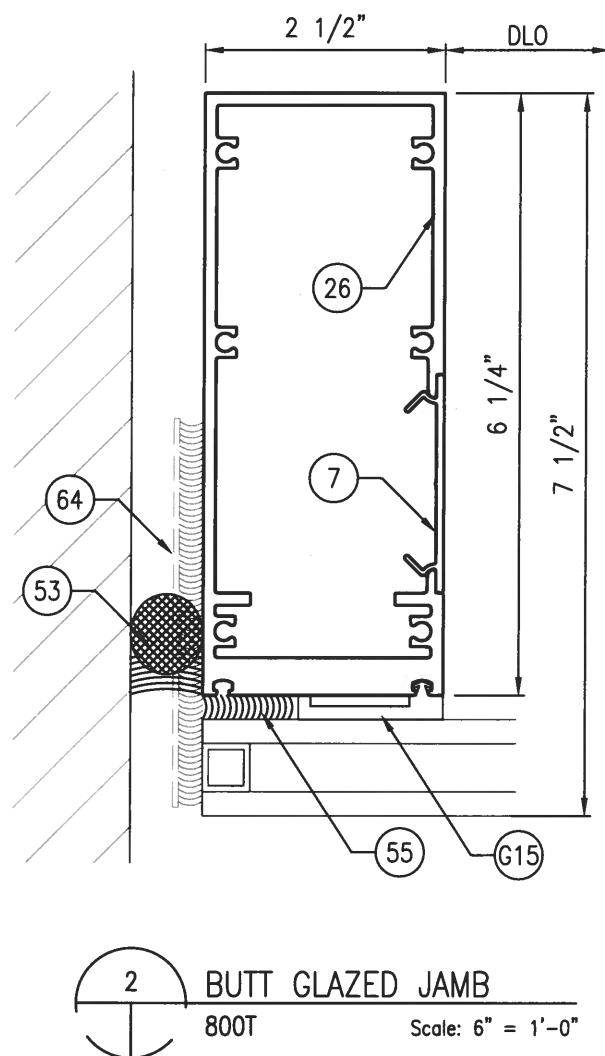
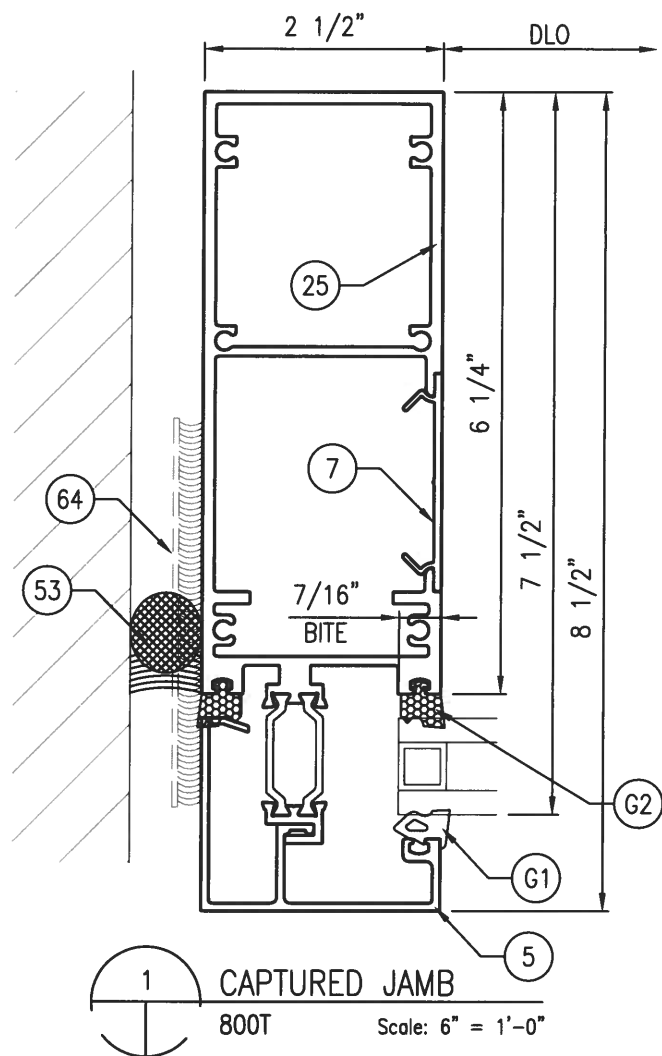
DWG. BY: ECV

CHK BY: GT

DRAWING NO.:

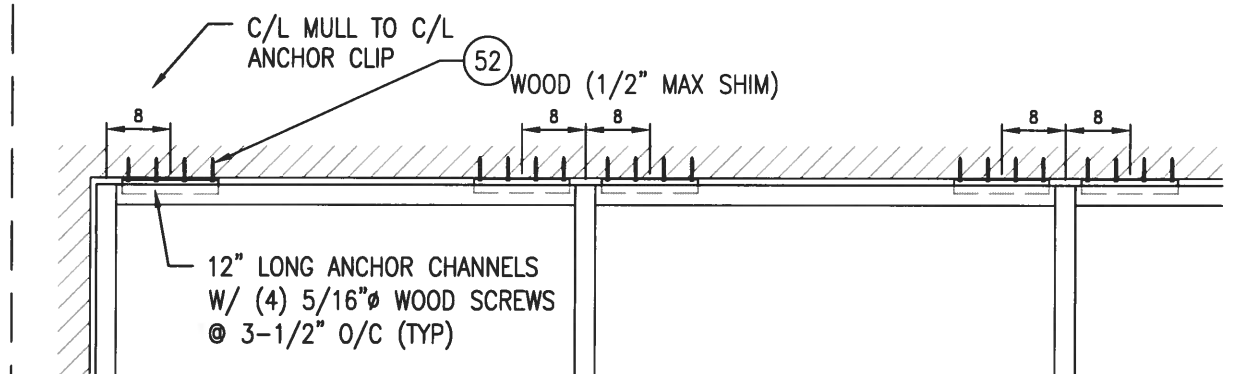
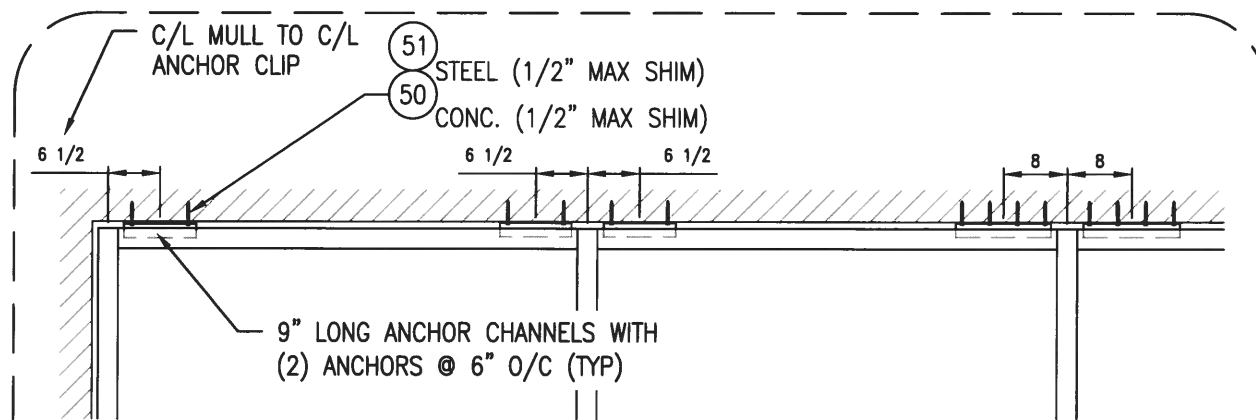
FL46491.2

SHEET: 5 OF 11

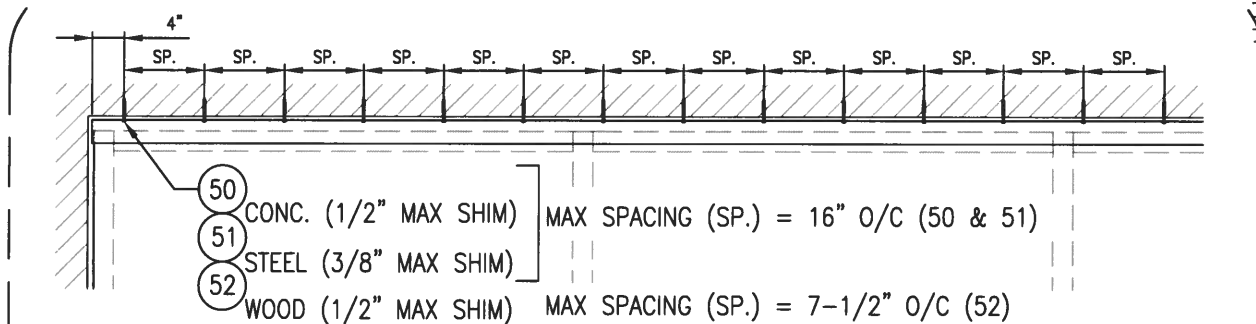


4/20/24  
FL46718

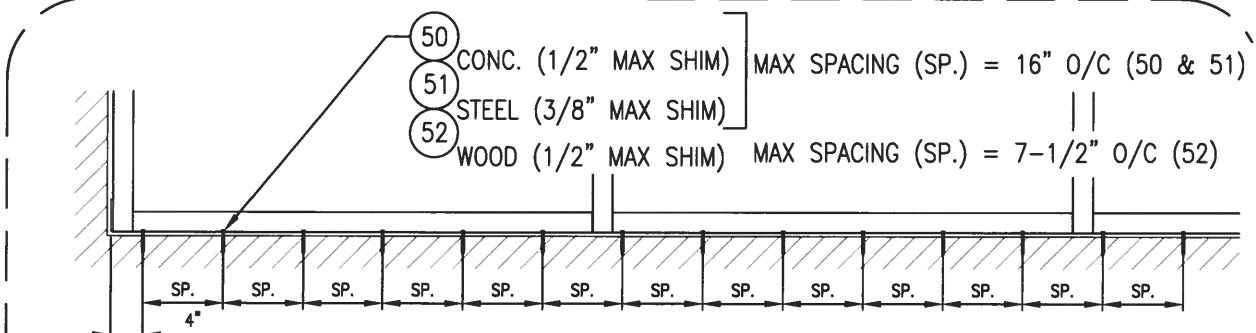
| <p>5008 TAMPA WEST BLVD.<br/>TAMPA, FLORIDA 33634<br/>PHONE: (813) 889-0718<br/>FAX: (813) 886-0666</p> <p><b>SUN METALS</b></p>                                                           |                                                      |                      |           |   |         |                      |                                                                                                                                  |     |    |  |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------|----------------------|-----------|---|---------|----------------------|----------------------------------------------------------------------------------------------------------------------------------|-----|----|--|--|
| <p>PRODUCT: SUN-800T WINDOW WALL</p>                                                                                                                                                       | <p>PART OR ASSEMBLY: HORIZONTAL AND JAMB DETAILS</p> |                      |           |   |         |                      |                                                                                                                                  |     |    |  |  |
| <table border="1"> <thead> <tr> <th>NO</th> <th>DATE</th> <th>REVISIONS</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>3/18/24</td> <td>REVISE GENERAL NOTES</td> </tr> </tbody> </table> | NO                                                   | DATE                 | REVISIONS | 1 | 3/18/24 | REVISE GENERAL NOTES | <table border="1"> <thead> <tr> <th>ECV</th> <th>BY</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> </tr> </tbody> </table> | ECV | BY |  |  |
| NO                                                                                                                                                                                         | DATE                                                 | REVISIONS            |           |   |         |                      |                                                                                                                                  |     |    |  |  |
| 1                                                                                                                                                                                          | 3/18/24                                              | REVISE GENERAL NOTES |           |   |         |                      |                                                                                                                                  |     |    |  |  |
| ECV                                                                                                                                                                                        | BY                                                   |                      |           |   |         |                      |                                                                                                                                  |     |    |  |  |
|                                                                                                                                                                                            |                                                      |                      |           |   |         |                      |                                                                                                                                  |     |    |  |  |
| <p>DATE: 01/17/24</p> <p>SCALE: AS INDICATED</p> <p>DWG. BY: ECV</p> <p>CHK BY: GT</p> <p>DRAWING NO.: FL46491.2</p> <p>SHEET: <b>6</b> OF <b>11</b></p>                                   |                                                      |                      |           |   |         |                      |                                                                                                                                  |     |    |  |  |



HEAD ANCHOR CONDITION A (CHANNEL)

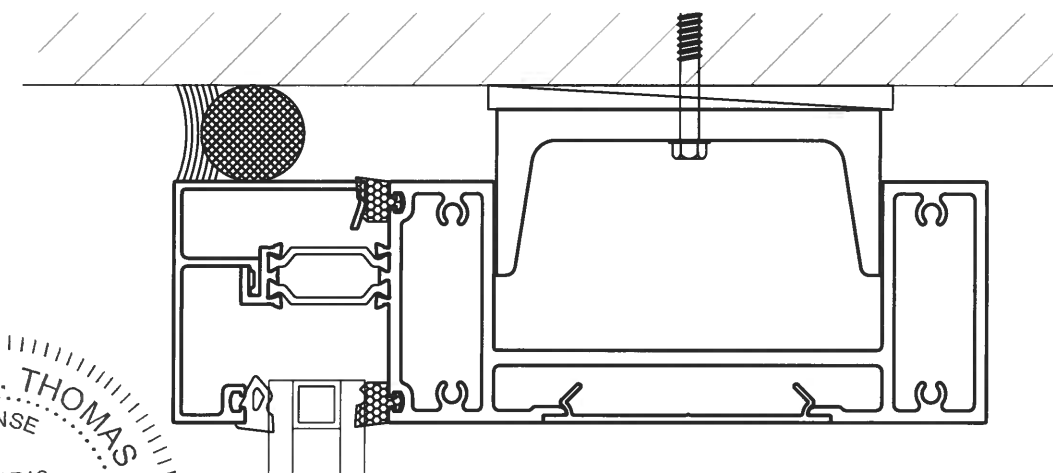
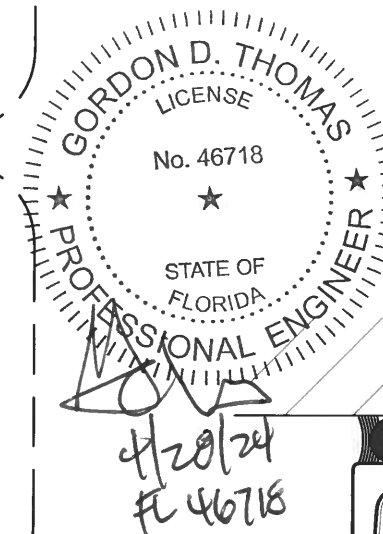


HEAD RECEPTOR (CONDITION B)

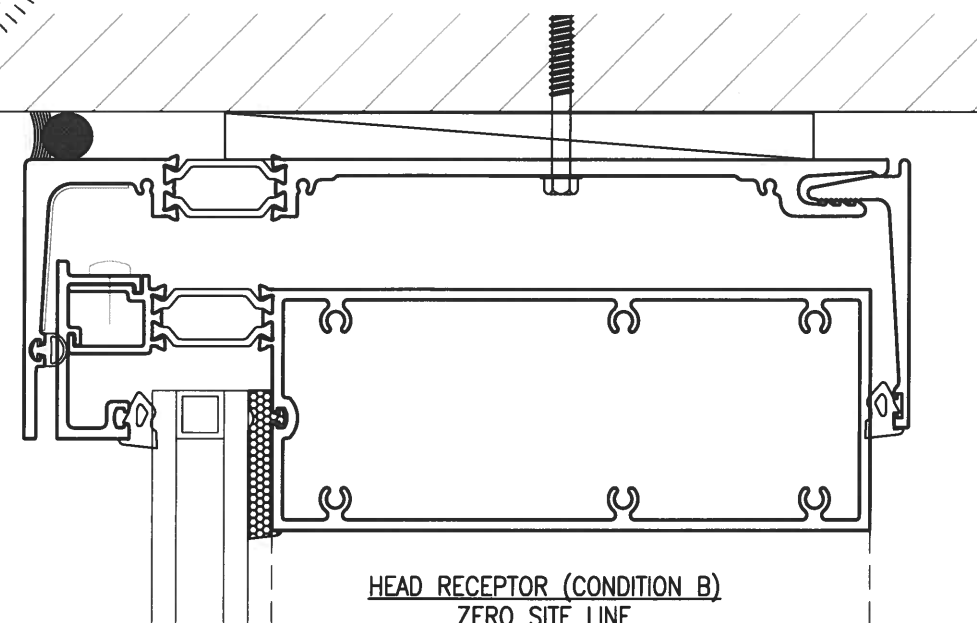


SILL ANCHOR SPACING (ALL CONDITIONS)

| SUBSTRATE | ANCHOR SCHEDULE |                                                                                                                                                                                                                                                                      |
|-----------|-----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| CONCRETE  | 50              | 5/16"Ø HWH ITW Tapcon® XL concrete anchor with 1-3/4" min. embedment, 2-1/2" minimum edge distance. Concrete is 3000 PSI minimum conforming to ACI 301.                                                                                                              |
| STEEL     | 51              | 1/4"Ø HWH Hilti KWIK-FLEX self-drilling screws w/ minimum 3 threads protruding through the substrate. 1" min. edge distance and 1" min CL to CL spacing. Steel shall be ASTM A653 Grade 33 with Fy=33 KSI min, and Fu=45 KSI min. 0.06" min. thickness (16 ga. min.) |
| WOOD      | 52              | #20 wood screw with 2-1/4" embedment, 1-1/2" minimum edge distance and 1-1/2" CL to CL minimum. 2x wood substrate SG >= 0.55                                                                                                                                         |

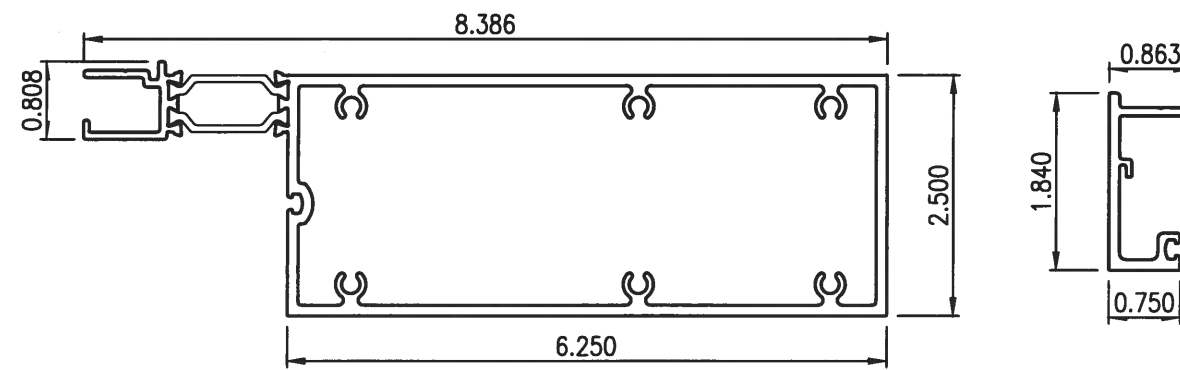


HEAD ANCHOR CONDITION A (CHANNEL)  
REF DETAIL 4 ON SHT 4

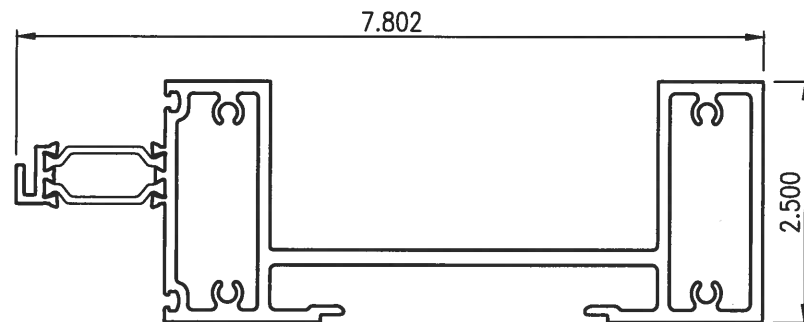


HEAD RECEPTOR (CONDITION B)  
ZERO SITE LINE  
REF DETAIL 3 ON SHT 4

|                                                                                               |                         |                      |                 |
|-----------------------------------------------------------------------------------------------|-------------------------|----------------------|-----------------|
| 5008 TAMPA WEST BLVD.<br>TAMPA, FLORIDA 33634<br>PHONE: (813) 889-0718<br>FAX: (813) 886-0666 |                         | SUN METALS           |                 |
| PRODUCT:                                                                                      | SUN-800T<br>WINDOW WALL | PART OR ASSEMBLY:    | ANCHOR SCHEDULE |
| DATE:                                                                                         | 01/17/24                | SCALE:               | AS INDICATED    |
| DWG. BY:                                                                                      | ECV                     | CHK BY:              | GT              |
| DRAWING NO.:                                                                                  | FL46491.2               | SHEET:               | 7 OF 11         |
| REVISIONS                                                                                     | NO                      | DATE                 | DESCRIPTION     |
| 1                                                                                             | 3/18/24                 | REVISE GENERAL NOTES | BY              |



2 SUN-6188  
RECEPTOR BEAD Scale: 6" = 1'-0"

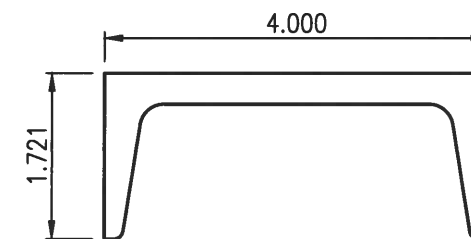


3 SUN-8321  
HEAD Scale: 6" = 1'-0"

4 SUN-6322  
HEAD BEAD Scale: 6" = 1'-0"

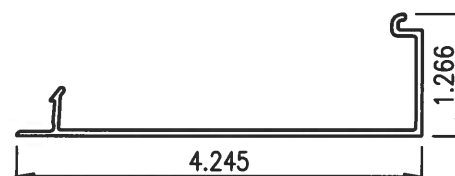
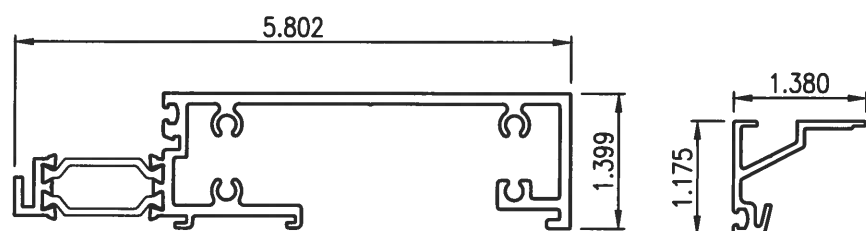
5 SUN-6316  
FACE CAP Scale: 6" = 1'-0"

7 SUN-6112  
POCKET FILLER Scale: 6" = 1'-0"



8 4 X 1.72 X.320 STR. ALUM CHANNEL  
HEAD ANCHOR Scale: 6" = 1'-0"

6 SUN-8221  
HEAD Scale: 6" = 1'-0"



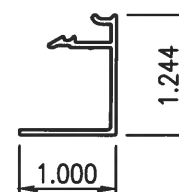
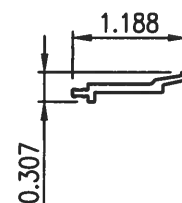
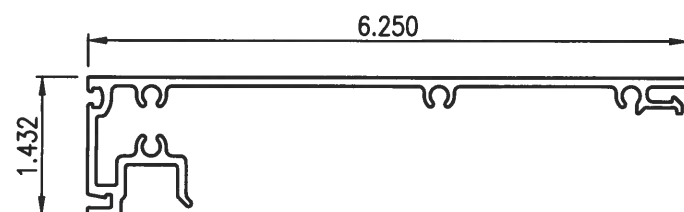
9 SUN-6121  
HORIZONTAL Scale: 6" = 1'-0"

10 SUN-6103  
BEAD Scale: 6" = 1'-0"

11 SUN-6172  
HORIZONTAL TRIM Scale: 6" = 1'-0"

12 SUN-6340  
SILL STARTER Scale: 6" = 1'-0"

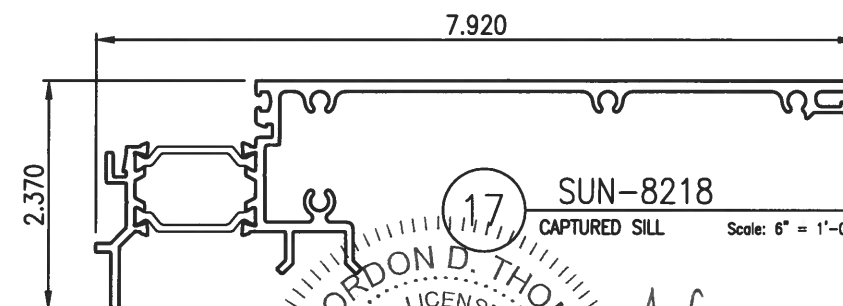
13 SUN-6341  
SILL STARTER Scale: 6" = 1'-0"



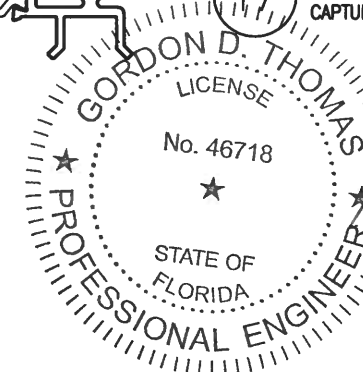
14 SUN-8288  
SILL Scale: 6" = 1'-0"

15 SUN-6289  
CHAIR Scale: 6" = 1'-0"

16 SUN-6290  
SILL CLOSURE Scale: 6" = 1'-0"



17 SUN-8218  
CAPTURED SILL Scale: 6" = 1'-0"



4/28/24  
FL 46718

5008 TAMPA WEST BLVD.  
TAMPA, FLORIDA 33634  
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FAX: (813) 886-0666

**PRODUCT:**

SUN-800T  
WINDOW WALL

## PART OR ASSEMBLY:

### COMPONENTS

### ALUMINUM EXTRUSIONS

| NO | DATE    | REVISE GENERAL NOTES | DESCRIPTION | BY  |
|----|---------|----------------------|-------------|-----|
| 1  | 3/18/24 |                      |             | ECV |
|    |         |                      |             |     |
|    |         |                      |             |     |
|    |         |                      |             |     |
|    |         |                      |             |     |
|    |         |                      |             |     |

DATE: 01/17/24

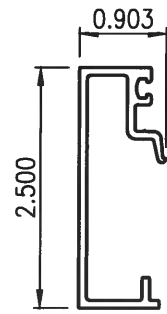
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DWG. BY: ECV

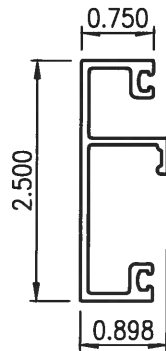
CHK BY: GT

DRAWING NO.:  
FL46491.2

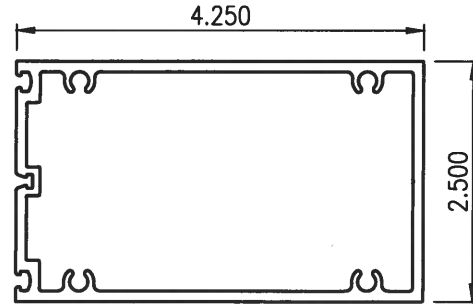
SHEET: **8** OF **11**



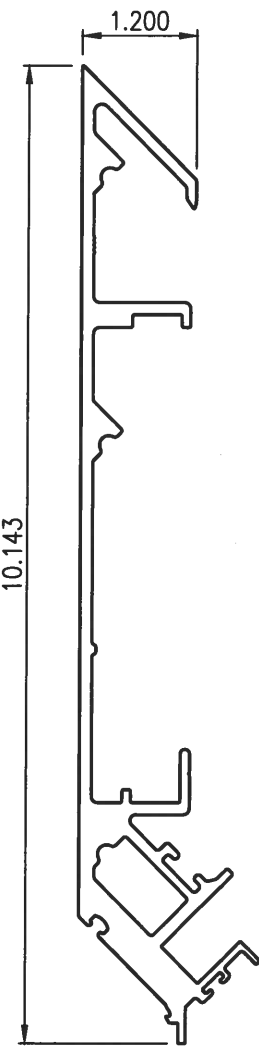
18 SUN-8214  
FACE CAP Scale: 6" = 1'-0"



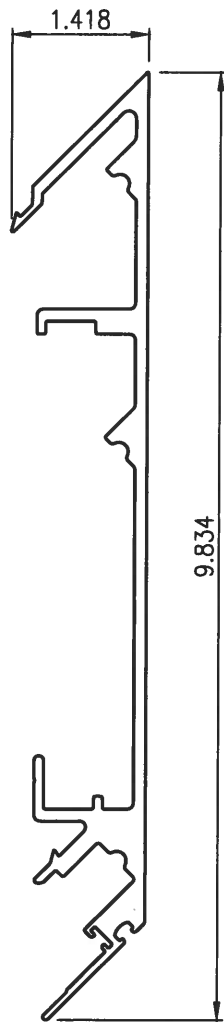
19 SUN-6315  
FACE CAP Scale: 6" = 1'-0"



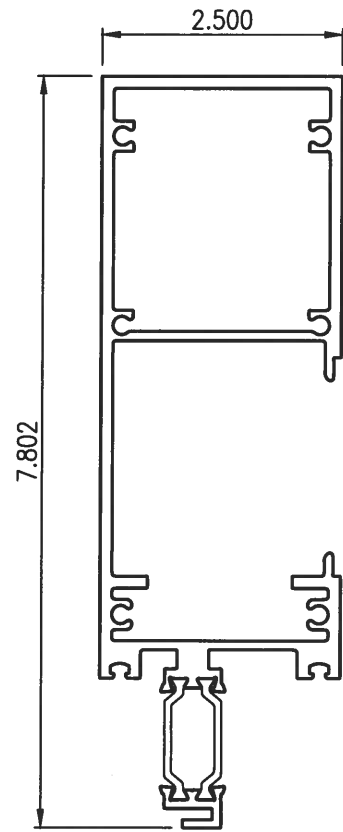
20 SUN-6122  
HORIZONTAL Scale: 6" = 1'-0"



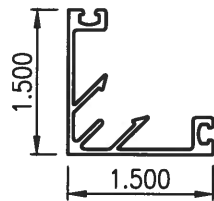
23 SUN-8149  
90° SPLIT MULLION Scale: 6" = 1'-0"



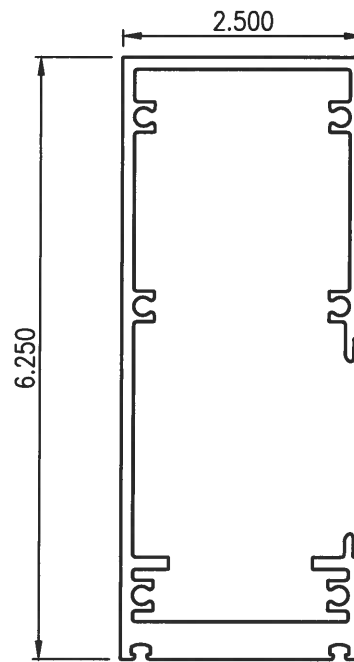
24 SUN-8150  
90° SPLIT MULLION Scale: 6" = 1'-0"



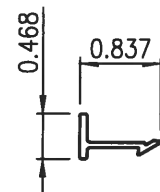
25 SUN-8120  
JAMB Scale: 6" = 1'-0"



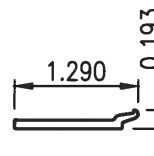
29 SUN-7064  
90° FACECAP Scale: 6" = 1'-0"



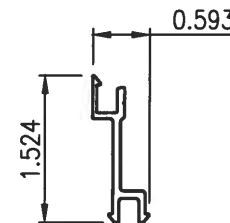
26 SUN-8213  
B.G. JAMB Scale: 6" = 1'-0"



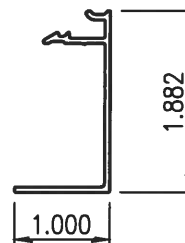
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MULLION CLIP Scale: 6" = 1'-0"



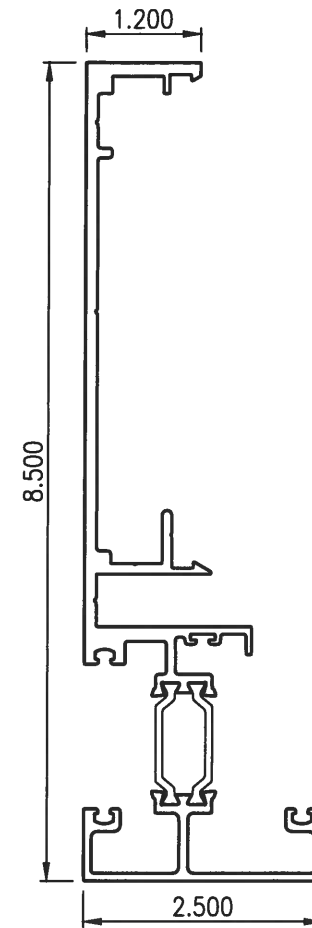
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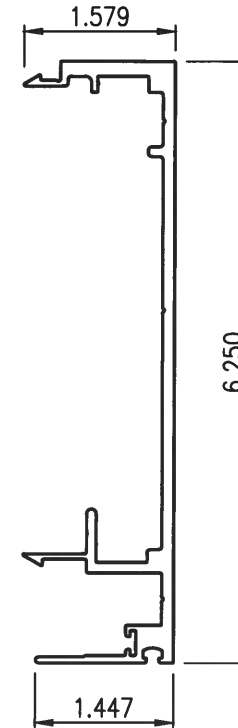
32 SUN-7053  
CORNER FC CLIP Scale: 6" = 1'-0"



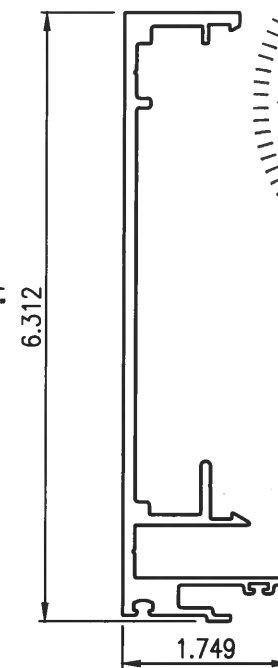
33 SUN-8290  
SILL CLOSURE Scale: 6" = 1'-0"



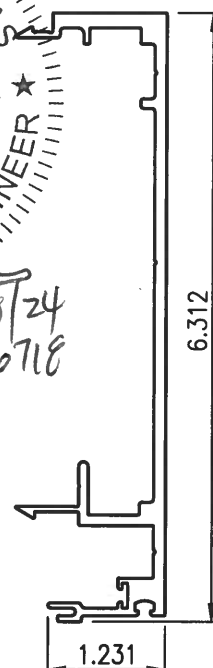
21 SUN-8119  
SPLIT MULLION Scale: 6" = 1'-0"



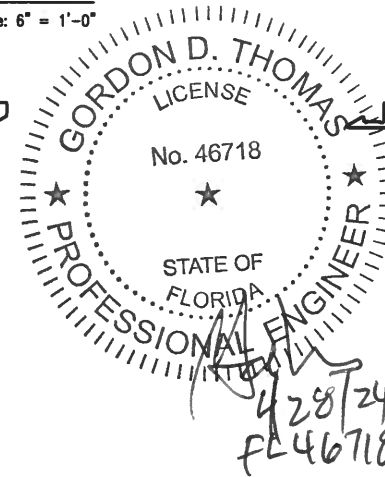
22 SUN-8110  
SPLIT MULLION Scale: 6" = 1'-0"



27 SUN-8209  
B.G. SPLIT MULLION Scale: 6" = 1'-0"



28 SUN-8210  
B.G. SPLIT MULLION Scale: 6" = 1'-0"



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TAMPA, FLORIDA 33634  
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PRODUCT:  
SUN-800T  
WINDOW WALL

PART OR ASSEMBLY:  
COMPONENTS  
ALUMINUM EXTRUSIONS

| NO | DATE    | REVISION | DESCRIPTION          | BY | ECV |
|----|---------|----------|----------------------|----|-----|
| 1  | 3/18/24 |          | REVISE GENERAL NOTES |    |     |

DATE: 01/17/24

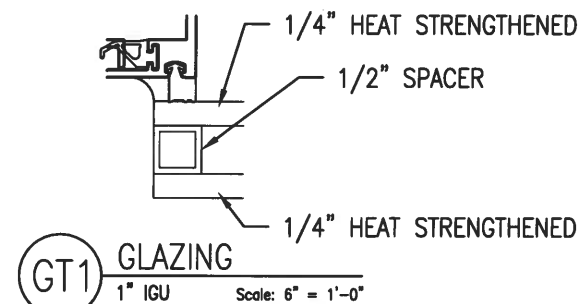
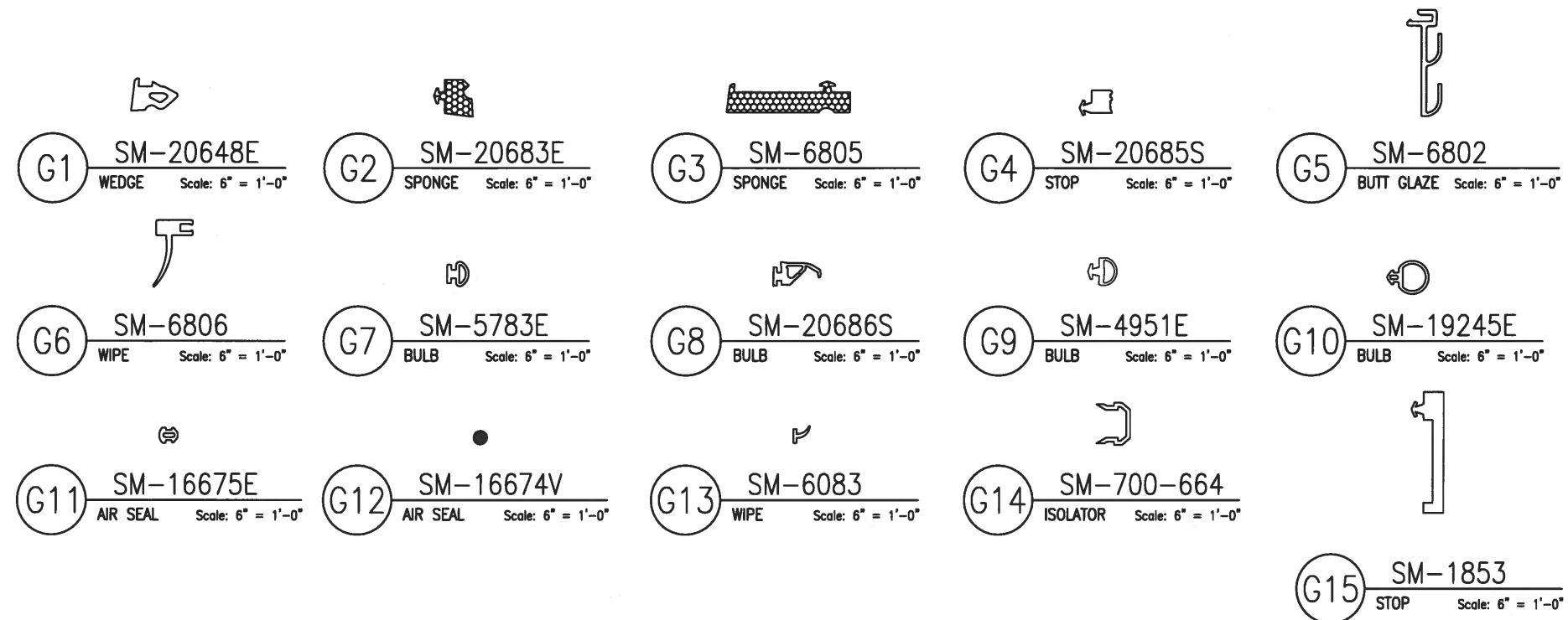
SCALE: AS INDICATED

DWG. BY: ECV

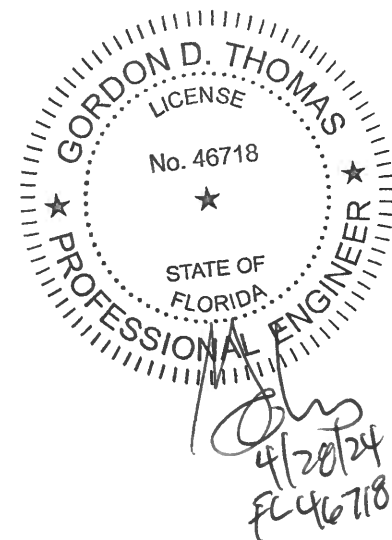
CHK BY: GT

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NOTE: IN LITES REQUIRING SAFETY GLAZING, TEMPERED GLASS IS REQ'D



### BILL OF MATERIALS - GASKETS

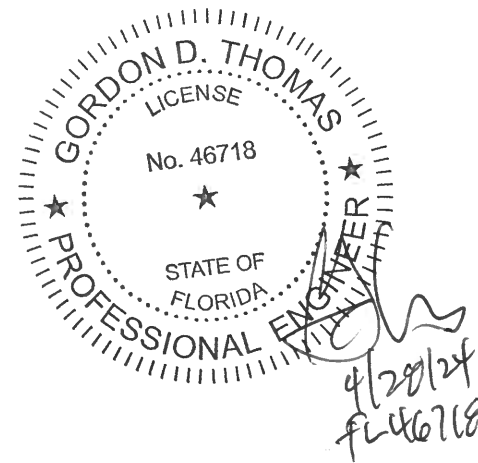
| ITEM # | PART #     | DESCRIPTION            | MATERIAL      | MANUFACTURER |
|--------|------------|------------------------|---------------|--------------|
| G1     | SM-20648E  | EXTRUDED 70 DURO WEDGE | EPDM          | VARIES       |
| G2     | SM-20683E  | SPONGE                 | EPDM          | VARIES       |
| G3     | SM-6805    | SPONGE                 | EPDM          | VARIES       |
| G4     | SM-10681S  | EXTRUDED 70 DURO STOP  | SILICONE      | VARIES       |
| G5     | SM-6802    | VERTICAL BUTT GASKET   | SILICONE      | VARIES       |
| G6     | SM-6806    | WIPE                   | PEROXIDE EPDM | VARIES       |
| G7     | SM-5783E   | EXTRUDED 60 DURO BULB  | EPDM          | VARIES       |
| G8     | SM-20686S  | EXTRUDED AIR SEAL BULB | SILICONE      | VARIES       |
| G9     | SM-4951E   | EXTRUDED 60 DURO BULB  | EPDM          | VARIES       |
| G10    | SM-19245E  | EXTRUDED 60 DURO BULB  | EPDM          | VARIES       |
| G11    | SM-16675E  | EXTRUDED 60 DURO BULB  | EPDM          | VARIES       |
| G12    | SM-16674V  | PRESSURE SEAL          | RIGID PVC     | VARIES       |
| G13    | SM-6803    | WIPE                   | SILICONE      | VARIES       |
| G14    | SM-700-664 | ISOLATOR               | RIGID PVC     | VARIES       |
| G15    | SM-1853    | EXTRUDED 70 DURO STOP  | SILICONE      | VARIES       |

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|                           |  |                         |  |                   |  |                                     |    |
|---------------------------|--|-------------------------|--|-------------------|--|-------------------------------------|----|
| PRODUCT:                  |  | SUN-800T<br>WINDOW WALL |  | PART OR ASSEMBLY: |  | COMPONENTS - GASKETS<br>AND GLAZING |    |
|                           |  |                         |  |                   |  | ECV                                 | BY |
|                           |  |                         |  |                   |  | REVISION                            | NO |
|                           |  |                         |  |                   |  | DATE                                | BY |
|                           |  |                         |  |                   |  | 3/18/24                             | 1  |
| DATE: 01/17/24            |  |                         |  |                   |  |                                     |    |
| SCALE: AS INDICATED       |  |                         |  |                   |  |                                     |    |
| DWG. BY: ECV              |  |                         |  |                   |  |                                     |    |
| CHK BY: GT                |  |                         |  |                   |  |                                     |    |
| DRAWING NO.:<br>FL46491.2 |  |                         |  |                   |  |                                     |    |
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| BILL OF MATERIALS - MISCELLANEOUS |                                        |              |              |
|-----------------------------------|----------------------------------------|--------------|--------------|
| ITEM #                            | DESCRIPTION                            | MATERIAL     | MANUFACTURER |
| 50                                | 5/16" Ø CONCRETE ANCHOR (SEE SCHEDULE) | CARBON STEEL | VARIES       |
| 51                                | 1/4-20 HWH TEK SCREW (SEE SCHEDULE)    | CARBON STEEL | VARIES       |
| 52                                | #20 HWH WOOD SCREW (SEE SCHEDULE)      | CARBON STEEL | VARIES       |
| 53                                | PERIMETER SEALANT AND BACKER-ROD       | DOW-795      | DOW CORNING  |
| 54                                | SHIM                                   | POLYSTYRENE  | VARIES       |
| 55                                | STRUCTURAL SILICONE                    | DOW-993      | DOW CORNING  |
| 56                                | 1/4" SETTING BLOCK                     | SILICONE     | VARIES       |
| 57                                | 1-1/2" X 1-1/2" ALUM TIE DOWN ANCHOR   | 6063-T5      | VARIES       |
| 58                                | #10 HWH TEK SCREW                      | CARBON STEEL | VARIES       |
| 59                                | 1/8" SETTING BLOCK                     | SILICONE     | VARIES       |
| 60                                | WEEP BAFFLE                            |              | VARIES       |
| 61                                | EXTRUDED SILICONE (AT SPLICE)          | SILICONE     | VARIES       |
| 62                                | #12 S/S PH SMS                         | STAINLESS    | VARIES       |
| 63                                | SHOP APPLIED BACKER ROD AND SILICONE   | DOW-795      | DOW CORNING  |
| 64                                | ALUMINUM END DAM                       | VARIES       | VARIES       |
| 65                                | 1/2" X 3" STEEL BAR REINFORCING        | A36          | VARIES       |
|                                   |                                        |              |              |
|                                   |                                        |              |              |



| BILL OF MATERIALS - ALUMINUM EXTRUSIONS |          |                                   |          |              |
|-----------------------------------------|----------|-----------------------------------|----------|--------------|
| ITEM #                                  | PART #   | DESCRIPTION                       | MATERIAL | MANUFACTURER |
| 1                                       | SUN-8387 | HEAD RECEPTOR                     | 6005-T5  | SUN METALS   |
| 2                                       | SUN-6188 | RECEPTOR BEAD                     | 6005-T5  | SUN METALS   |
| 3                                       | SUN-8321 | HEAD                              | 6063-T6  | SUN METALS   |
| 4                                       | SUN-6322 | HEAD BEAD                         | 6063-T6  | SUN METALS   |
| 5                                       | SUN-6316 | JAMB/HEAD FACE CAP                | 6063-T6  | SUN METALS   |
| 6                                       | SUN-8221 | HEAD                              | 6063-T6  | SUN METALS   |
| 7                                       | SUN-6112 | POCKET FILLER                     | 6063-T6  | SUN METALS   |
| 8                                       | -        | 4 X 1.72 X .320 STR. ALUM CHANNEL | 6061-T6  | SUN METALS   |
| 9                                       | SUN-6121 | HORIZONTAL                        | 6063-T6  | SUN METALS   |
| 10                                      | SUN-6103 | GLAZING BEAD                      | 6063-T6  | SUN METALS   |
| 11                                      | SUN-6172 | INTERIOR HORIZONTAL COVER         | 6063-T6  | SUN METALS   |
| 12                                      | SUN-6340 | SILL STARTER (BUTT-GLAZED)        | 6063-T6  | SUN METALS   |
| 13                                      | SUN-6341 | SILL STARTER (CAPTURED)           | 6063-T6  | SUN METALS   |
| 14                                      | SUN-8288 | SILL (BUTT-GLAZED)                | 6063-T6  | SUN METALS   |
| 15                                      | SUN-6289 | SILL SETTING CHAIR (BUTT-GLAZED)  | 6063-T6  | SUN METALS   |
| 16                                      | SUN-6290 | SILL CLOSURE                      | 6063-T6  | SUN METALS   |
| 17                                      | SUN-8218 | SILL (CAPTURED)                   | 6063-T6  | SUN METALS   |
| 18                                      | SUN-8214 | SILL FACE-CAP                     | 6063-T6  | SUN METALS   |
| 19                                      | SUN-6315 | HORIZONTAL FACE CAP               | 6063-T6  | SUN METALS   |
| 20                                      | SUN-6122 | BUTT GLAZED HORIZONTAL            | 6063-T6  | SUN METALS   |
| 21                                      | SUN-8119 | FEMALE SPLIT MULLION              | 6063-T6  | SUN METALS   |
| 22                                      | SUN-8110 | MALE SPLIT MULLION                | 6063-T6  | SUN METALS   |
| 23                                      | SUN-8149 | FEMALE 90 DEGREE SPLIT MULLION    | 6063-T6  | SUN METALS   |
| 24                                      | SUN-8150 | MALE 90 DEGREE SPLIT MULLION      | 6063-T6  | SUN METALS   |
| 25                                      | SUN-8120 | CAPTURED JAMB                     | 6063-T6  | SUN METALS   |
| 26                                      | SUN-8213 | BUTT GLAZED JAMB                  | 6063-T6  | SUN METALS   |
| 27                                      | SUN-8209 | FEMALE BUTT GLAZED SPLIT MULLION  | 6063-T6  | SUN METALS   |
| 28                                      | SUN-8210 | MALE BUTT GLAZED SPLIT MULLION    | 6063-T6  | SUN METALS   |
| 29                                      | SUN-7064 | 90 DEGREE MULLION CAP             | 6063-T6  | SUN METALS   |
| 30                                      | SUN-6132 | MULLION CLIP                      | 6063-T6  | SUN METALS   |
| 31                                      | SUN-6117 | SETTING CHAIR                     | 6063-T6  | SUN METALS   |
| 32                                      | SUN-7053 | CORNER FACE-CAP CLIP              | 6063-T6  | SUN METALS   |
| 33                                      | SUN-8290 | SILL CLOSURE                      | 6063-T6  | SUN METALS   |
|                                         |          |                                   |          |              |



SUN METALS

**PRODUCT:**

**PART OR ASSEMBLY:**

[illegible]

DATE: 01/17/24

SCALE: AS INDICATED

DWG. BY: ECV

CHK BY: GT

DRAWING NO.:  
FL46491.2

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